



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2397-3**Job Sheet 207854****Part No:** D2397-3**Job Qty:** 5 pcs**Part Name:** Rubber Cushion**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/5/20**Job Tracking No:****Due Date:** 3/30/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV C IPP A 98.12.15 New Issue DM**Ship Via:****Bill of Materials**

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S262255**Part:** D2397-3**Job No:** 207854**Serial No/Batch:** S262255**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 03/10/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - 1	5 pcs	3/30/20		0.00	0.31	Small Fab - 1		DAS 58 MAR 10 2020
							Small Fab - 2		9-89
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	5 pcs	3/30/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS 30 MAR 11 2020
							QC 5 - 30		9-89
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	5 pcs	3/30/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		DAS 28 9-89
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 37 - B4B		
130	QC 21 - SA	5 pcs	3/30/20		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89
							QC 21 - SA - 70		
							QC 21 - SA - 53		MAR 12 2020

Part Op 100 - Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____), LOCATION : GA
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	.2000 sf (.04 ea)	100-Small Fab - 1	SIL308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	MNEO60S.063	0	137	0

Part Specifications

Specifications could not be found.

Plex 3/5/20 12:54 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date: _____ Sequence #: _____		MRB (QSI042)																													
Description Work Order Deviation		Disposition		QTY Affected: _____		Completed By		Lead hand / Supervisor		QC / QA Coordinator																													
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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